



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-8-2-1
Job Sheet 198334



Part No: C3-8-2-1

Job Qty: 10 pcs

Part Name: Solenoid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 9/3/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C3-8-2 Rev 3 IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Conventional Mill - 1	10 pcs	9/3/19		0.00	2.00	Conventional Mill - 1		
							Conventional Mill - 2		
110	QC 2	10 pcs	9/3/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
120	QC 8	10 pcs	9/3/19		0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201395



Part: C3-8-2-1

Job No: 198334

Serial No/Batch: S201395

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

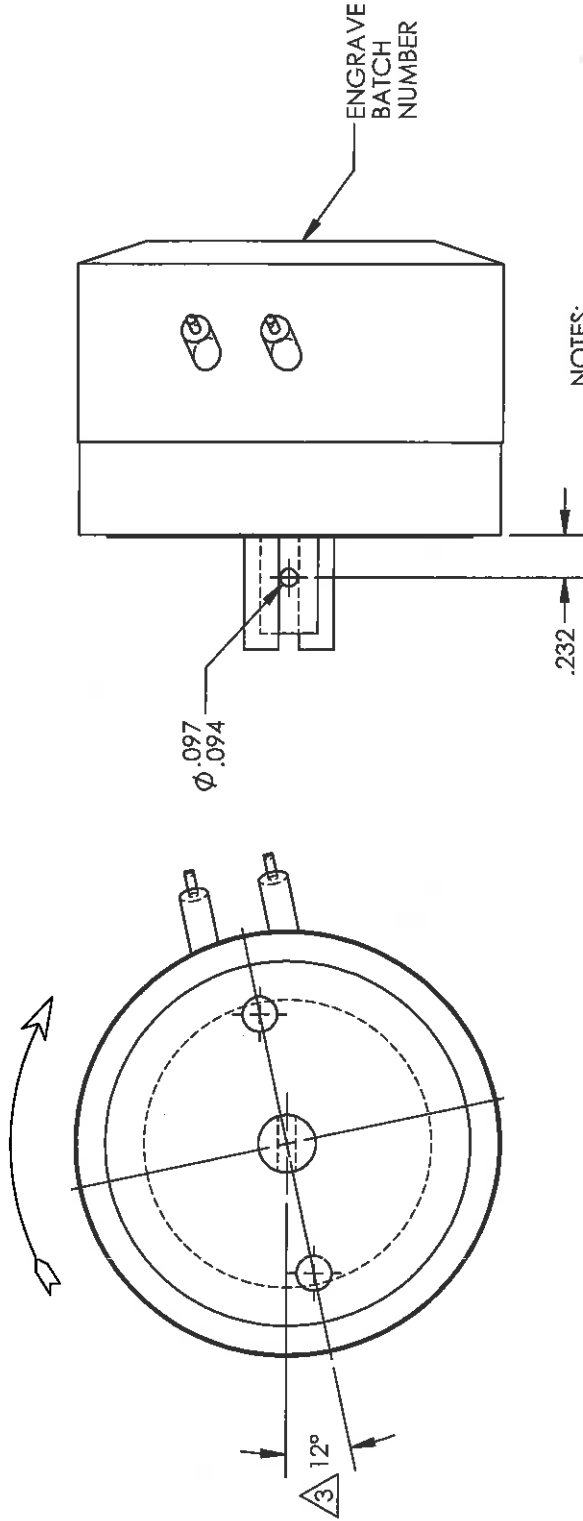
Plex 7/25/19 8:43 AM Dart.Renwick.Jennifer

Plex 7/25/19 8:43 AM Dart.Renwick.Jennifer

This drawing, specifications, and contents contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	14-0195	C3-8-2-1 CHTD DIM WAS LIMITS .0933-.0937 IS LIMITS .094-.097, ADDED "CLOCKWISE" TO NOTE 3. CHTD NOTE 4 WAS PLACE BUSHING AND PIN IN PLACE AS SHOWN AFTER DRILLING IS INSTALL SPACER AND PIN IN PLACE AS SHOWN ON SHEET 1 AFTER DRILLING, ADDED ENGRAVE BATCH NUMBER NOTE.	10/23/2014	DPD	JAG



NOTES:

1. USE C3-8-2-F1 FIXTURE FOR DRILLING THE PIN HOLE.
2. REMOVE COIL SPRING BEFORE DRILLING HOLE.
3. TURN SHAFT AS SHOWN IN FIXTURE BEFORE DRILLING (CLOCKWISE).
4. INSTALL SPACER AND PIN IN PLACE AS SHOWN ON SHEET 1 AFTER DRILLING.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198324



SOLENOID ASSEMBLY

TITLE	C3-8-2	REV	3
DWG NO.	C3-8-2	DRAWN BY:	CANAM
MATL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	D Weil
	XXX ± .005	FINISH	
	XX ± .01	ANGLES ± .6°	
	X ± .1	SPEC	
	1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL	
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	1:1	DATE	12/19/2001
			SHEET 2 OF 4

C3-8-2-1

SOLENOID WITH PINNED HOLE

